

Cybersecurity skills and education in the area of Industry 4.0 and smart manufacturing

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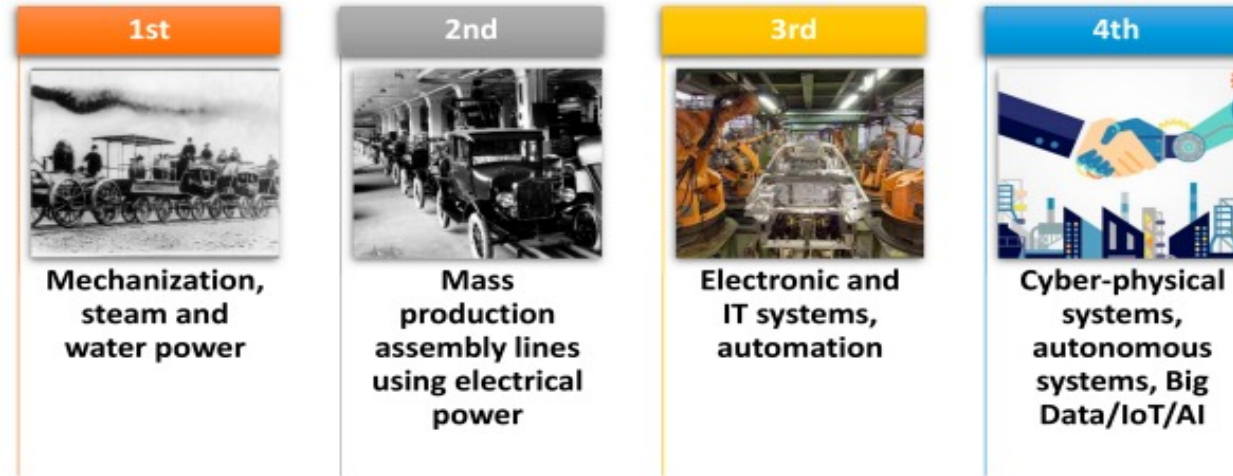


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Introduction

- Industry 4.0 promises revolutionary changes with IoT, AI, and CPS integration.
 - Brings forth intricate cybersecurity challenges that demand meticulous attention.
- Security Landscape Overview
- Educational Gaps: Recognizing a shortage of tailored cybersecurity expertise for Industry 4.0.
 - Barriers posed by the lack of awareness and specialized skills in the workforce.
- Current state of cybersecurity education in the EU
- Bridging the Gap
 - Recommendations to foster cross-functional knowledge, launch targeted training programs, and introduce initiatives at educational institutions.
 - Enisa & Erasmus+ contribution

Industry 4.0 Revolution



The four industrial revolutions

- **Evolution of Manufacturing: From Digital to Intelligent Systems"**
 - Introduction to Industry 4.0 (I4.0) and its announcement in Germany in 2011.
 - Transition from digital to intelligent systems.
 - Utilization of high-tech elements: sensors, software, wireless connectivity.
- **Core Principles of I4.0 in Manufacturing"**
 - Principles like smart automation, self-optimization, self-configuration, and self-diagnosis/prognosis.
 - Integration of Machine Learning (ML) and Artificial Intelligence (AI).
 - Real-time data collection and analysis for productivity increase.

Security Concerns in I4.0

- **Industrial Environment Challenges:**
 - Concern: Industrial systems are not designed for connectivity with the internet
 - Security is a significant barrier for interconnected industrial environments
- **Digital Security in I4.0**
 - Challenge: Safeguarding data in the merger of heterogeneous technologies
 - Reports: Official reports from security companies (e.g., Trend Micro, Kaspersky Lab) on the lack of security in operational industrial interconnected environments



Main Threat Categories

- **Deception Threats:**
 - Nature: Intentional disruption by industrial competitors or insiders
 - Impact: Causes substantial financial and reputation loss
- **Threats to Industrial Products:**
 - Risk: Unauthorized access impacting product construction
 - Potential Harm: Alteration of products, changes in information
- **Cyberattack Threats:**
 - Challenge: Impact on the heterogeneous architecture of I4.0
 - Examples: Malware infection, unauthorized data modification, and critical data exposure

Need for validation of Third-Party Code and Software within the industrial context

- 66% of Attacks Focused on Suppliers' Code
- Customer Assets Targeted: 58% - Predominantly Customer Data, Personally Identifiable Information (PII), and Intellectual Property

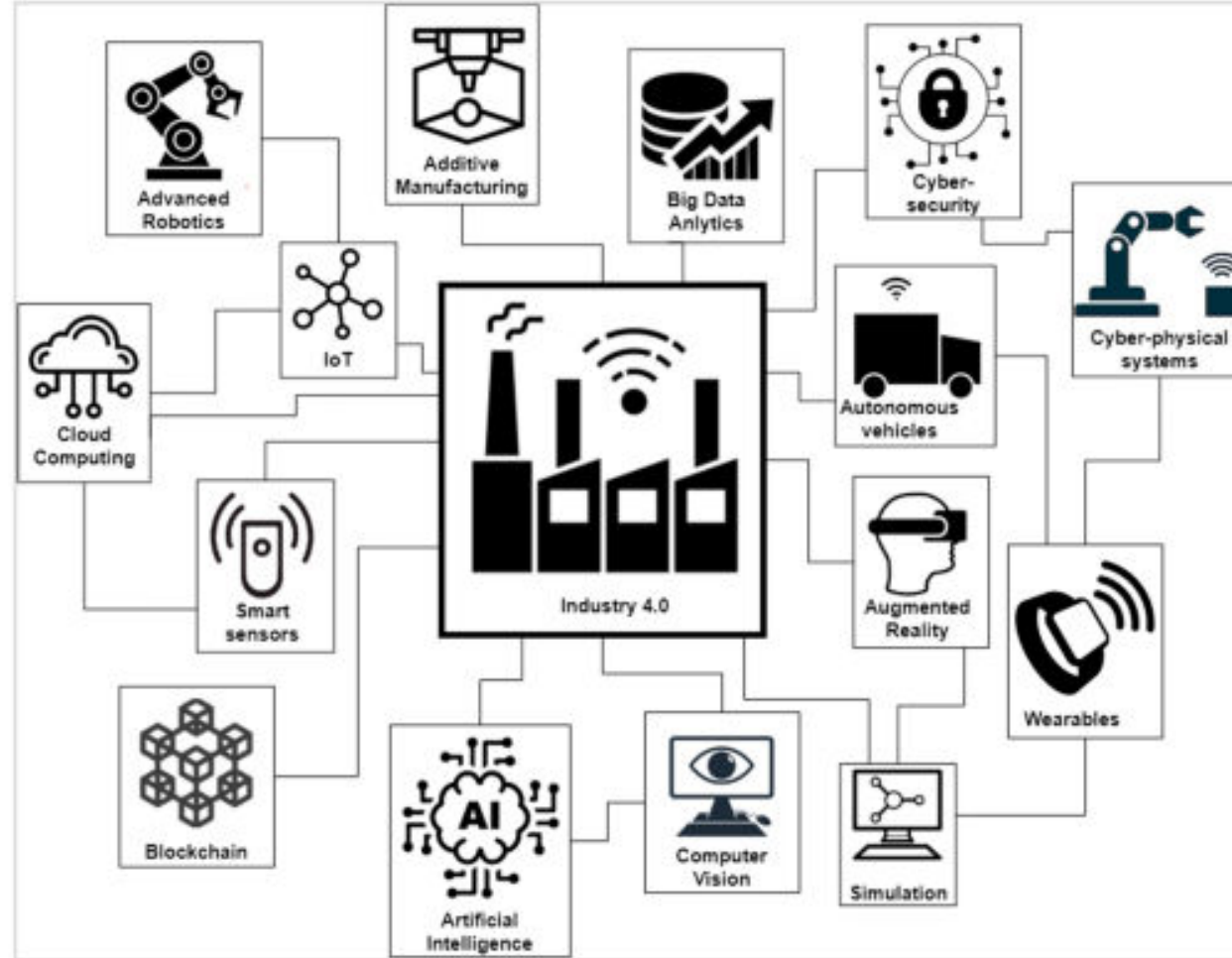
Maturity Gap in Cybersecurity Incident Reporting Between Suppliers and End-Users

- 66% of Suppliers Unaware or Failed to Report Compromises
- < 9% of Customers Unaware of How Attacks Occurred

Security Threats in Main Issues

- **Threats in Operation of I4.0:**
 - Examples: Failure to run requested tasks, holding back planned tasks, financial and reputation loss
 - Risk: Loss of trustworthiness in market relations
- **Threats in Components of I4.0:**
 - Challenges: Malfunction of infrastructure, information systems, parts, stealing or modifying produced data
 - Impact: Loss of trustworthiness in the dynamic environment
- **Threats in Participating Entities:**
 - Concerns: Threatening user's safety, decreasing people's trust
 - Importance: Trust of customers crucial for I.0.4
- **Threats to Economic/Social Relations:**
 - Risk: Impact on relations in the high dynamic, interconnected environment

Key components of Industry 4.0.



Liagkou, V.; Stylios, C.; Pappa, L.; Petunin, A. Challenges and Opportunities in Industry 4.0 for Mechatronics, Artificial Intelligence and Cybernetics. *Electronics* 2021, 10, 2001. <https://doi.org/10.3390/electronics10162001>

Threat Landscape in Industry 4.0 Components (1/2)

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1. Cyber-Physical Systems (CPS):

- IoT-enabled CPS faces internet-based vulnerabilities.
- Real-time sensing, dynamic control, and information services lead to security issues related to confidentiality, integrity, and availability in the product life cycle.

2. Internet of Things (IoT):

- Lack of common standardization in IoT components raises security and privacy concerns.
- Questions arise about trusting hardware devices, embedded software, and the reliability of information provided by faulty sensors.
- Interconnected components in the IoT network are susceptible to real-time cyberattacks.

3. Big Data:

- Access Control Challenges: crucial for managing production by processing large data volumes.
- Misapplication of global access control may lead to fraud or privacy issues.

Threat Landscape in Industry 4.0 Components (2/2)

4. Artificial Intelligence (AI):

- Autonomous and learning processes raises concerns.
- Threats include modifying learning models or exploiting distributed data for unauthorized output or data extraction.

5. Cloud Environment:

- Vulnerable to attacks, including information and service theft through virtualization vulnerabilities.
- Risks to the availability of infrastructure in Industry 4.0 services.

6. VR/AR Environments:

- VR/AR applications may not realistically simulate real-life events.
- Malicious users may exploit this limitation to make incorrect decisions and inappropriate actions.

7. Digital Twin:

- Digital twin's bidirectional interfaces expand attacker capabilities.
- Hackers gaining control of the digital twin can identify vulnerable attack points, spoof behaviors, or even access the physical system.

Categorization of Reported Threats Events in I4.0.

Security Property			Component of I.0.4	Threat Category	Threat Event
<i>Confidentiality</i>	<i>Integrity</i>	<i>Availability</i>	-	-	-
-	x	-	CPS, IoT, Cloud	Threats in operation of I4.0	Countries use cyber threats for controlling production lines
-	x	x	CPS, IoT, Cloud	Threats in operation of I4.0	NotPetya attack
-	x	x	CPS, IoT, Cloud, VR/AR	Threats in operation of I4.0	Energy sector Attack
x	-	-	CPS, IoT, Cloud	Threats in components of I4.0	Hacking service providers
x	x	-	CPS, IoT, Cloud	Threats in participating entities	SW hijacked for installing backdoors
x	x	-	CPS, IoT, Cloud	Threats in participating entities	Online credit card skimming attack
x	-	-	IoT	Threats in participating entities	Harvesting data via SDK
x	-	-	CPS	Threats in components of I4.0	Compromise S/W for harvesting Data
x	-	-	CPS	Threats in components of I4.0	Compromise S/W in industrial control systems
-	x	x	CPS	Threats in operation of I4.0	Exploiting insecure SCADA systems
x	-	-	-	Threats in participating entities	Compromised employees
-	x	-	CPS, IoT, Cloud	Threats in components of I4.0	Antwerp port smuggling
-	-	x	CPS	Threats in components of I4.0	Eli Lilly warehouse theft
-	x	-	CPS, IoT	Threats in participating entities	Contamination of meat products
-	x	x	-	Threats in participating entities	Explosive printer cartridges

Critical Cyber Threats Impacting Industry 4.0 (1/5)

NSA Compromising Encryption Mechanisms

- NSA accused of compromising encryption mechanisms belonging to security vendors.
- Allegations of inserting backdoors into final products.

Chinese Attempt to Modify Lenovo Motherboards

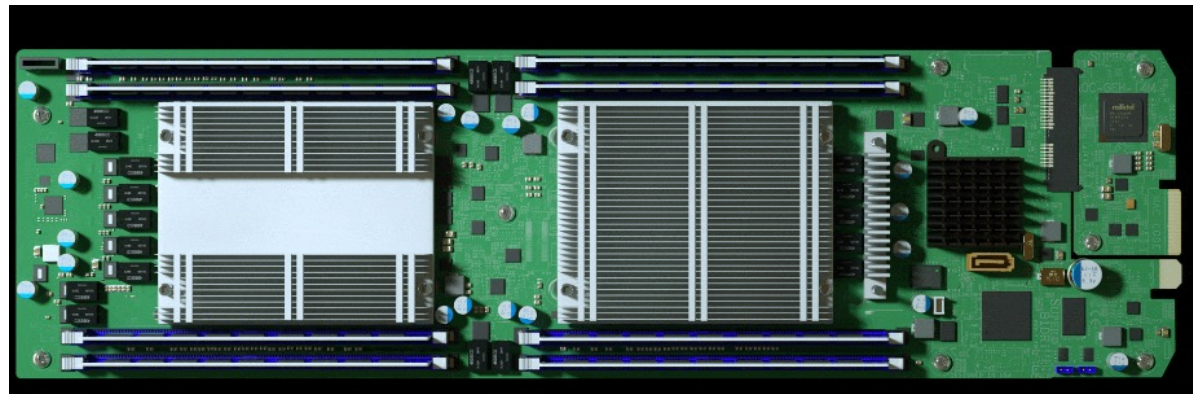
- China attempted to modify Lenovo motherboards' production line to infect them with malicious software.

Russian Injection of Malware via Legitimate Software Component

- Russia accused of injecting malware via a legitimate software component.

Chinese Espionage on Technology Service Providers

- Chinese spies attempted to steal private information by hacking eight of the world's biggest technology service providers.



The Big Hack: How China Used a Tiny Chip to Infiltrate U.S. Companies

Critical Cyber Threats Impacting Industry 4.0 (2/5)

Energy Sector Attacks:

- Dragonfly, a hacking group, targeted the energy sector in Europe and North America.
- Attempted to disrupt affected operations severely.
- Trojan insertion impacting operational actions
- The group has been in operation since at least 2011



Global NoPetya Cyber-Attack (2017):

- Impacted thousands of computers in dozens of countries.
- Exploited a vulnerability in typical software used by Ukrainian companies.
- Resulted in disruptions to shipping, businesses, and a total economic loss of over \$10



ShadowPad and ShadowHammer Attacks:

- Integrated malicious code into ASUS Live Update Utility components.
- Attackers installed backdoors on millions of devices, connecting them to predefined targets.



Critical Cyber Threats Impacting Industry 4.0 (3/5)

Skimming code incidents

- In 2019, a skimming code was injected into the shared JavaScript libraries of the e-commerce PrismWeb platform, impacting 201 online university campus stores in the US and Canada.
 - That same year, Trend Micro also detected and blocked another malicious skimming code loaded on 277 e-commerce websites.
 - Designed to infect the JavaScript library belonging to a French online advertising company called Adverline (serving as a “third-party” entity).
- In both incidents, the malicious codes aimed to steal payment data and later send this information to one or several remote servers.
 - On April 14, 2019 the attackers injected a script into the payment checkout libraries used by the PrismWeb platform.
 - The notorious online credit card skimming attack is known as **Magecart**. The attack, facilitated by a new cybercrime group, impacted 201 online campus stores in the United States and Canada.



Critical Cyber Threats Impacting Industry 4.0 (4/5)

Piriform Ltd. Software Attack (2017):

- Hackers broke into Piriform Ltd.'s free software, potentially controlling millions of devices.
- Targeted recollecting information and gaining access, capabilities, and resources.

Android Applications Data Harvesting:

- A group of Android applications harvested contact information on mobile phones without user consent.
- The data-stealing logic hid inside a data analytics software development kit.

Industrial Control Systems Compromise (2014):

- Russian group Black Ghost Knifefish compromised software produced by industrial control systems equipment providers in Germany, Switzerland, and Belgium.
- Aimed to extend malware and compromise victims throughout Europe.

Critical Cyber Threats Impacting Industry 4.0 (5/5)

SCADA Environment Cyberattack (2018):

- Exploiting vulnerabilities in third-party systems in supervisory control and data acquisition (SCADA) environments.
- Successfully shut down numerous pipeline communication networks.

Compromise of Wipro Employees (2016)

- Three Wipro employees in Kolkata were arrested in connection with a security breach in the customer records of UK-based telecom client TalkTalk.
- Significant implications for the IT company.

Attacks on Physical Infrastructures:

- Attacks in port facilities in Antwerp (Belgium) and the Eli Lilly warehouse targeted physical infrastructures.
- Attempts to root or steal products and modify control standards of the production line.

Explosive Material on Cargo Plane (2010)

- Explosive material camouflaged through printer cartridges was found on a cargo plane at East Midlands Airport.

Addressing the Need for Cybersecurity Education in Industry 4.0

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Challenges in Security Expertise

- **Barrier to Adoption:**
 - Issue: Lack of sufficient information security expertise acts as a hindrance to Industry 4.0 security measures adoption.
 - Challenge: Deployment personnel often possess knowledge limited to either IT or OT security, lacking expertise in crucial areas like network security, embedded systems, and the convergence of OT and IT security.

Adaptation in Traditional OT Environments

- **Introduction of New Technologies:**
 - Change: Industry 4.0 introduces new technologies into traditional OT environments.
 - Need for Adaptation: Employees familiar with OT need to adapt to embrace Industry 4.0 capabilities, requiring new competencies.
 - Lack of Competences: Employees lack essential competences, including operational security skills, understanding new Industry 4.0 protocols, utilizing security functionalities, integrating with legacy systems securely, and managing information systems security in complex supply chains.

Recommendations Index



INDUSTRY 4.0 SECURITY EXPERTS (OT AND IT SECURITY)

Promote cross-functional knowledge on IT and OT security
Secure supply chain management processes
Establish Industry 4.0 baselines for security interoperability
Apply technical measures to ensure Industry 4.0 security



INDUSTRY 4.0 OPERATORS (SOLUTION PROVIDERS & MANUFACTURERS)

Promote cross-functional knowledge on IT and OT security
Clarify liability among Industry 4.0 actors
Foster economic and administrative incentives for Industry 4.0 security
Secure supply chain management processes
Establish Industry 4.0 baselines for security interoperability
Apply technical measures to ensure Industry 4.0 security



REGULATORS

Clarify liability among Industry 4.0 actors
Foster economic and administrative incentives for Industry 4.0 security
Harmonize efforts on Industry 4.0 security standards
Establish Industry 4.0 baselines for security interoperability



STANDARDISATION COMMUNITY

Harmonize efforts on Industry 4.0 security standards
Establish Industry 4.0 baselines for security interoperability



ACADEMIA AND R&D BODIES

Promote cross-functional knowledge on IT and OT security
Establish Industry 4.0 baselines for security interoperability

Recommendations for Addressing Cybersecurity Education Needs

- **Comprehensive Training Programs:**
 - Proposal: Develop comprehensive training programs covering IT/OT convergence, Industry 4.0 systems, and crucial cybersecurity aspects.
- **Tailored Industry-Specific Training:**
 - Recommendation: Tailor training programs to meet specific industry needs for relevance and effectiveness.
- **Accessible and Cost-Effective Training:**
 - Proposal: Create accessible and cost-effective training solutions to bridge the competence gap.
- **Promote Continuous Learning:**
 - Recommendation: Encourage continuous learning to keep employees updated on evolving cybersecurity challenges and solutions.

Enhancing Industry 4.0 Security Awareness and Expertise

1. Intra-Organizational Knowledge Cultivation:

- Encourage security personnel within Industry 4.0 organizations to invest in cutting-edge, dedicated cybersecurity training.
- Emphasize coverage of all essential aspects related to IT/OT convergence and Smart manufacturing in the training programs.

2. Education at Academic Institutions:

- Advocate for specialized training and courses in schools and universities, localized to reach a broader audience.
- Stress the long-term benefits of promoting Industry 4.0 security understanding among younger generations.

Recommendations for Cross- Functional Knowledge

1. Cross-Functional Exchange:

- Promote cross-functional security and safety knowledge exchange between IT and OT experts.

2. Tailored Training Courses:

- Launch security education and training tailored for industries transitioning to Industry 4.0.
- Focus on imparting knowledge about state-of-the-art practices, methodologies, and tools for secure IT/OT convergence.

3. Competency Profiles Development:

- Develop competency profiles to provide IoT and Industry 4.0 specific awareness and education training for all staff members.

4. Next-Generation Empowerment:

- Introduce programs at schools and universities to address the lack of security and safety knowledge across the industry.
- Empower the next generation of IT and OT security experts through targeted educational initiatives.

EU Organisations and Partners in Cybersecurity Skills Development

1. **ENISA: EU Agency for Cybersecurity**
2. **European Cybersecurity Competence Centre (ECCC)**
3. **European Cyber Security Organisation (ECSO)**
4. **Council of European Professional Informatics Societies (CEPIS)**
5. **EU-Level Cooperation**
 - **Collaborative efforts with international organizations:**
 - UN, OSCE, NATO, OECD, Europol, and others.
 - Global Forum of Cyber Expertise (GFCE).

Need for increasing awareness and training of cyber security

- The 2023 Data Breach Investigations Report from Verizon found that 74% of breaches involved the human element and a staggering 95% of cybersecurity issues were traced back to human error in 2022.
- By incorporating effective cyber security awareness and training programs, organizations significantly protect themselves from a wide range of cyber threats.
- **EU-Level Collaboration**
 - Advocate for coordinated actions and implement good practices at the EU level.
 - Encourage Member States to develop similar capabilities to achieve a unified and robust security posture.
- **ENISA** plays a crucial role in building cybersecurity capacities across the EU. It provides resources, knowledge, and support to enhance the overall cybersecurity posture
- **Erasmus+** contributes to addressing the cybersecurity skills gap by supporting education and training initiatives, and funding programs that enhance the knowledge and skills of individuals in the field of cybersecurity.

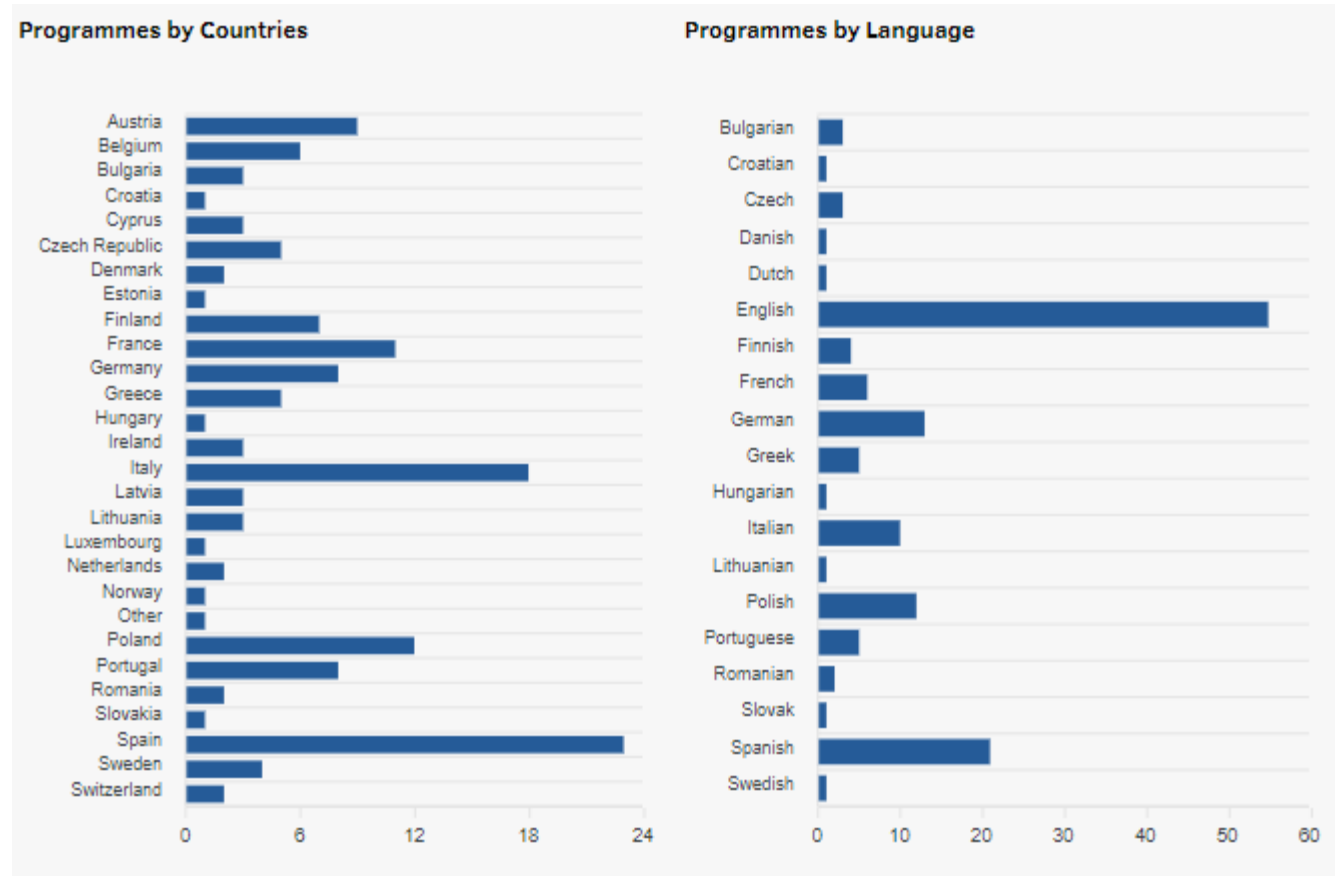
Understanding the Current State of Cybersecurity Education in the EU

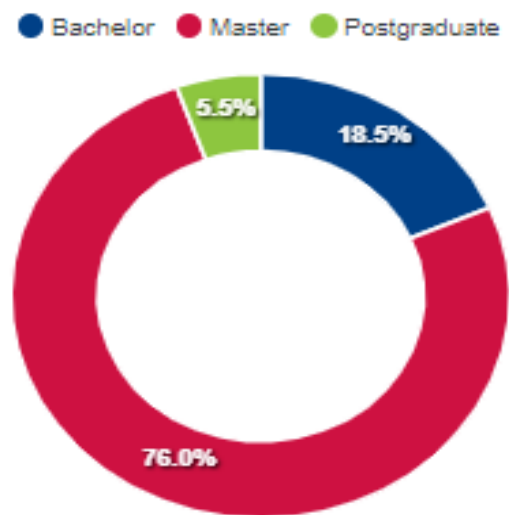
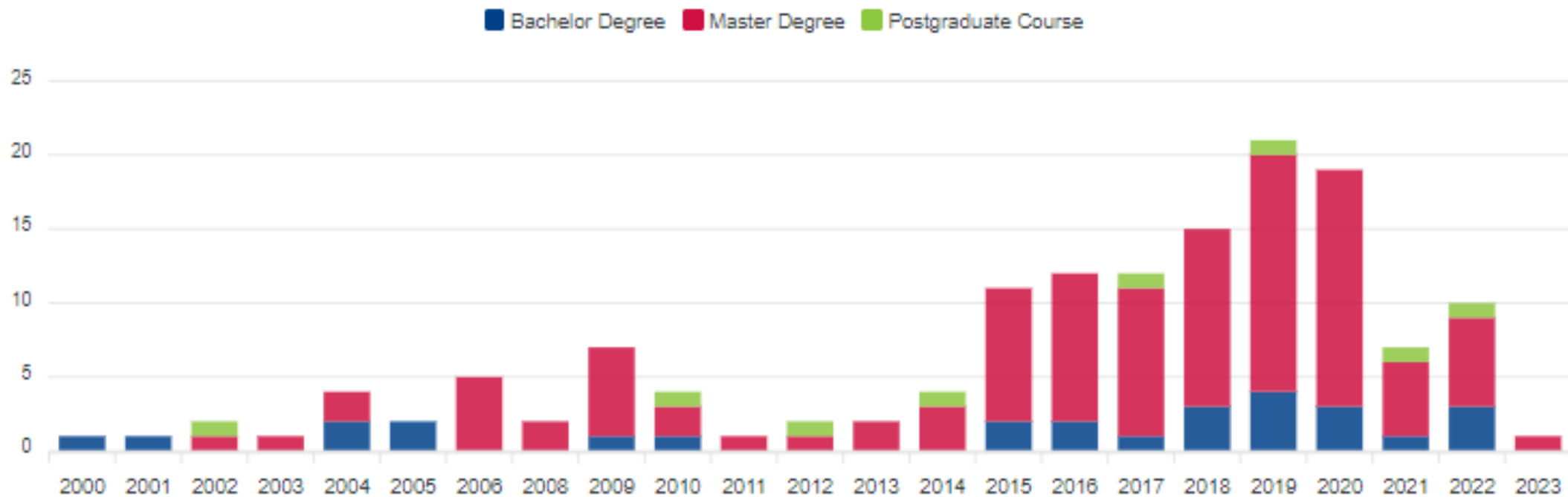
- Problem Statement: Analyzing the supply of cybersecurity qualifications and skills within the EU reveals challenges in the existing educational landscape.
- The insights are drawn from ENISA's Cybersecurity Higher Education Database (CyberHEAD), providing a snapshot of cybersecurity programs in the EU.
 - Limitations in coverage exist, as the database is crowd-sourced and relies on Higher Education Institutions (HEIs) for submissions.
 - CyberHEAD inclusion criteria demand recognition by the national authority of an EU or European Free Trade Association (EFTA) Member State and a significant focus on cybersecurity topics within the degree content

Understanding the Current State of Cybersecurity Education in the EU

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Erasmus+

- Erasmus+ is a flagship European Union program that has been in operation for several decades.
- Its primary goals include enhancing education, training, youth, and sports in Europe.
- We'll explore its various components and the impact it has on skills and education.

Erasmus+ Contribution to Cybersecurity Education and Skills

- Holistic Approach: Fosters collaboration among institutions, industry, and policymakers.
- International Perspective: Enables cross-border exchanges for diverse cybersecurity exposure.
- Innovative Partnerships: Encourages collaborations to keep curricula relevant.
- Skill Enrichment: Supports projects emphasizing practical, hands-on experiences.
- Cultivating Talent: Nurtures the next generation of skilled cybersecurity experts.
- Policy Impact: Contributes insights to shape policies addressing dynamic cybersecurity challenges.
- Continual Improvement: Emphasizes continual adaptation to stay ahead in a rapidly evolving digital landscape.

EU projects on Cybersecurity

Completed Projects on Cybersecurity in Higher Education 2015-2020

Awareness

- Innovative postgraduate programme: Addressing market needs and pioneering new delivery modes
- Manufacturing Education for a Sustainable fourth Industrial Revolution
- Meeting Industrial Demand for Skills in Information Security Education.
- Cyber Aware Students for Public Administrations
- Cybersecurity Curricula Recommendations for Smart Grids
- promotINg Cyber-hygiene in eDucation through sEcurIng distaNce lEarning
- Weeks of International Teaching - Inclusive and Digital
- Collaborative Cybersecurity Awareness Learning
- Cyber Aware Students for Public Administrations
- Digital Competences for Improving Security and Defence Education
- Cyber Security for Psychology

EU projects on Cybersecurity

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Completed Projects on Cybersecurity in Higher Education 2015-2020

Training

- An Innovative Higher Education Institution Training Toolbox to Effectively Address the European Industry 4.0 Skills Gap and Mismatches
- Cybersecurity fundamentals
- Competence Development in Collaborative Industrial Internet of Things
- Digital Competences for Improving Security and Defence Education
- ECQA Certified Cybersecurity Engineer and Manager – Automotive Sector
- Alliance for developing, teaching and training Digital Forensics and Incident Response students and practitioners
- Digital Training for Cybersecurity Students in Industrial Fields
- Safeguarding against Phishing in the age of 4 Industrial Revolution
- Innovation and Excellence in Cyber-security teaching in Higher Education
- Interdisciplinary training on EU security, resilience and sustainability
- Cyber Security – Training Students and Scholars for the Challenges of Information and Communication Technologies in Research and Studies for Internationalisation

EU projects on Cybersecurity

Projects with Results on Cybersecurity in Higher Education 2015-2020

Awareness

- Cybersecurity Curricula
- Recommendations for Smart Grids
- Manufacturing Education for a Sustainable fourth Industrial Revolution
- promotINg Cyber-hygiene in eDucation through sEcuring distaNCe lEarning awareness
- Cybersecurity fundamentals
- Meeting Industrial Demand for Skills in Information Security Education
- Innovative postgraduate programme: Addressing market needs and pioneering new delivery modes awareness

Training

- An Innovative Higher Education Institution Training Toolbox to EffeCtively AddResS the EUropean IndUstry 4.0 Skills Gap and Mismatches
- ECQA Certified Cybersecurity Engineer and Manager – Automotive Sector
- Digital Training for Cybersecurity Students in Industrial Fields
- Safeguarding against Phishing in the age of 4 Industrial Reolution

EU projects on Cybersecurity

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Ongoing Projects on Cybersecurity in Higher Education 2019-2022

Training

- Cybersecurity in practice for non IT oriented HE courses
- Generation Blockchain
- DIGITAL TRAINING TOOLS IN STEEL STRUCTURE INTEGRITY
- Príprava budúcich IT profesionálov pre oblasť umelej inteligencie
- Rethinking Cybersecurity in Pakistan - Human factors' Essential Role
- Skill Training Alliance For the Future European Rail System
- European law Perspectives on Innovation Challenges
- Alliance for Strategic Skills addressing Emerging Technologies in Defence
- smartInnovators: PROMOTING AI-DRIVEN DIGITAL TRANSFORMATION AND INNOVATION IN VET SCHOOLS FOR SOCIAL CHANGE AND BETTER SKILLS MATCH WITH THE LABOUR MARKET
- Cybersecurity Skills Alliance - A New Vision for Europe
- Cyber Security Training on Operational Technology Resilience
- CI: Karriere-Intelligenz
- Micro-Enterprise-Cyber-Security
- Enhancing Cyber Security - Development of trainings using "Escape Room" Model
- Digital Diplomacy: Building the Common Future with Technology

Awareness

- CyberSecurity for VET and SMEs

Erasmus in Higher Education

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Students

- Expose students to diverse perspectives, knowledge, teaching, and work practices in the European and international context.
- Develop students' transversal skills (e.g., communication, critical thinking, intercultural skills).
- Enhance forward-looking skills, including digital and green competencies.
- Facilitate personal development, adaptability, and self-confidence.

Staff

- Enable staff, including those from enterprises, to teach or train abroad.
- Share expertise, gain new pedagogical and digital skills.
- Foster collaboration, exchange best practices, and enhance cooperation.
- Better prepare students for the world of work.

Transactional Curricula

- Promote transdisciplinary curricula and innovative teaching methods.
- Encourage online collaboration, research-based learning, and challenge-based approaches.
- Aim to address societal challenges effectively.

Conclusions

- **Educational Insights:** Examining EU cybersecurity education illuminates strengths and challenges, reflecting the dynamic nature of Industry 4.0 requirements.
- **Workforce Alignment:** Bridging cybersecurity skill gaps demands targeted actions. Cross-functional knowledge exchange, tailored training, and competency profiling emerge as crucial strategies.
- **Long-Term Commitment:** From educational institutions to industry leaders, fostering a cybersecurity-conscious culture is pivotal for Industry 4.0's sustained resilience.
- **Collaborative Imperative:** A united front involving industry, education, and policymakers is essential for creating a robust cybersecurity environment aligned with evolving Industry 4.0 demands.
- **Forward Momentum:** Prioritizing cybersecurity education and fostering collaboration are essential steps toward a secure and sustainable Industry 4.0 future.